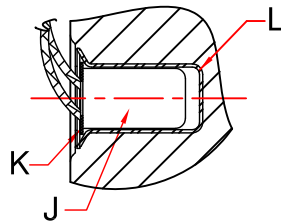
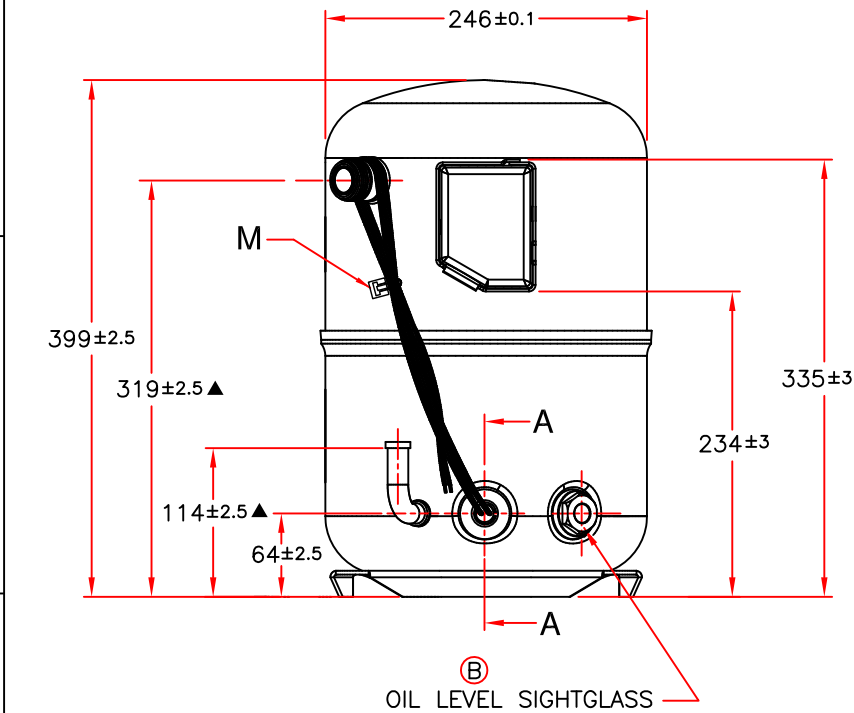
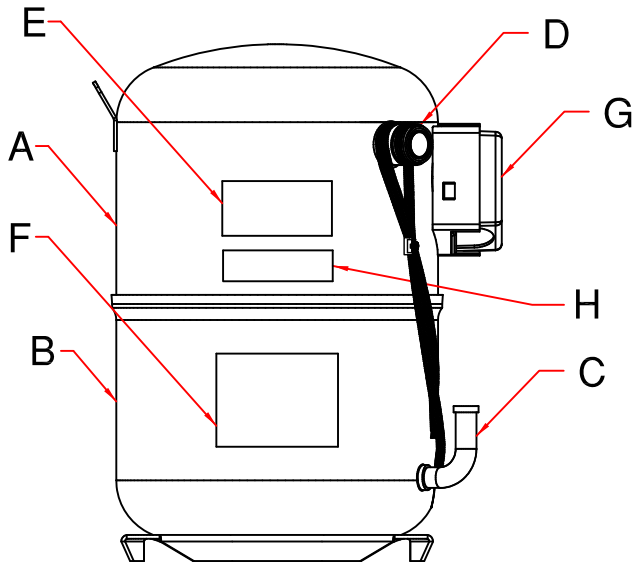
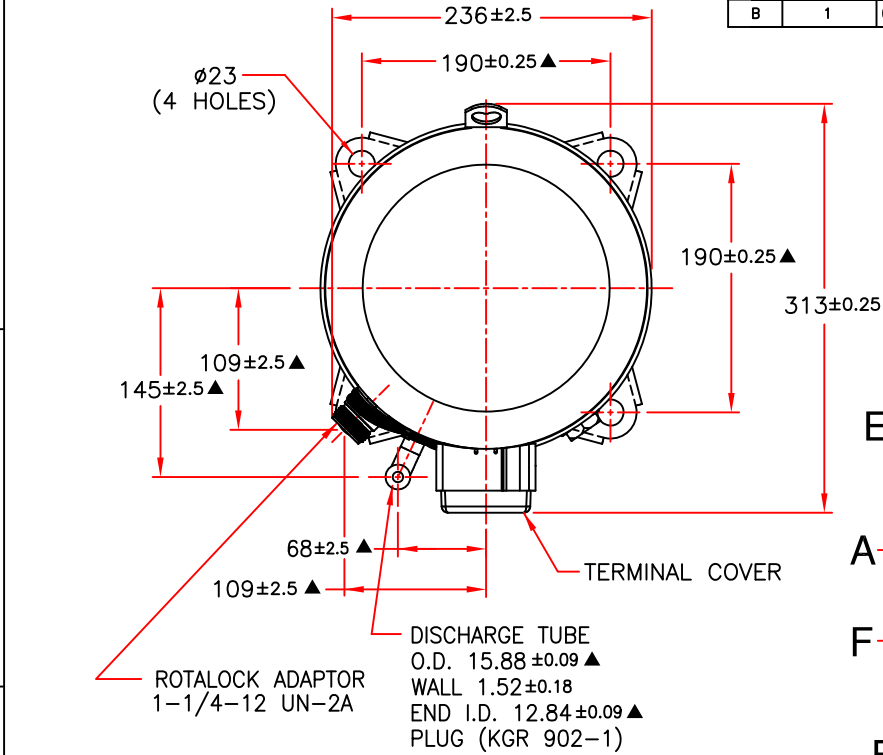


ISSUE	REFERENCE	DATE	DETAIL OF CHANGE	C/N No.	CHKD
A		25-05-10	RELEASED NEW DRAWING	0256/10	T.MANA
B	1	08-06-12	ADDED ADAPTOR & WAS SIGHT GLASS KKT 248-1	0278/12	T.MANA



SECTION A-A

QA SYMBOLS		
▲	1 ST	CRITICAL
■	2 ND	CRITICAL
★	3 RD	CRITICAL

M	KCE 354-1	TIE-WIRE 2.5 MM.
L	KWB 329-1	CRANKCASE HEATER TUBE
K	KWB 359	RING RETAINER HEATER WELL
J	KGE 659	PTC HEATER
H	KEP 881-B	OIL LABEL
G	KLD 901	TERMINAL COVER
F	KWP 880-1	WARNING STICKER
E	KKP 885Z-22	SERIAL PLATE LABEL
D	KKT 247-3	ROOTALOCK ADAPTOR
C	KKT 231-1	DISCHARGE TUBE
B	KKH 431-2	LOWER HOUSING ASSY
A	KKH 435-3	UPPER HOUSING ASSY
ITEM	KK P/No.	DESCRIPTION

MANUFACTURING NOTES

- SEE DWG. KKH 431-2 FOR ASSY. OF DISCHARGE CONNECTOR & LOWER SHOCK LOOP IN LOWER HOUSING

NOTE.

- IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.

UNLESS OTHERWISE SPECIFIED 1.AMERICAN PROJECTION (3rd ANGLE) 2.DIMENSIONS MM. 3.GENERAL TOLERANCES. WHOLE NUMBER ----- ±2.5 --- DECIMALS. ----- ±1.0 --- ANGLES ±30 MINUTES. COMMERCIAL TOLERANCES APPLY FOR GAUGE TUBING AND BAR STOCK. 4.ALL CASTINGS TO BE SUPPLIED FREE FROM FLASH AND POROSITY. 5.SURFACE FINISHES SPECIFIED IN MICRO INCHES MAXIMUM 200 UNLESS NOTED.	DETAILED		MATERIAL : —		KULTHORN KIRBY PUBLIC COMPANY LIMITED 126 LADKRABANG INDUSTRIAL ESTATE BANGKOK 10520		
	DRAWN	K.WIRAT	REF. TABLE				
	CHECKED	T.MANA	FINISH	REF. NOTE	TITLE :— MOTOR COMPRESSOR		
	APPROVED	C.CHARUWAT	QTY.	1/ASSY			
	DATE	08-06-12	PART No.	KA 5558ZXG BOM ID 058			
	SCALE	1 : 6	INTERNAL USE ONLY :—				
REMOVE BURRS AND SHARP CORNERS			SHEET 1 OF 1		SHEET SIZE A4	DRAWING No. KA 5558ZXG BOM ID 058	